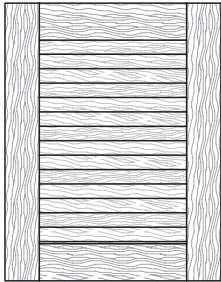
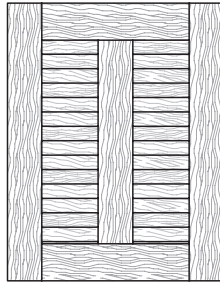


Louvered Doors - Operable & Non-Operable (Fixed)



Style: 10
Full Louver

Frame: PC101 x 0.6
Min. Size: 6 $\frac{5}{8}$ x 5 $\frac{1}{2}$



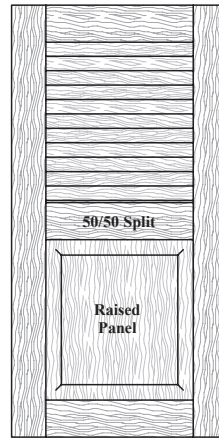
Style: 1010
Full Louver

Frame: PC103 x 0.6
Min. Size: 10 $\frac{1}{4}$ x 6 $\frac{5}{8}$



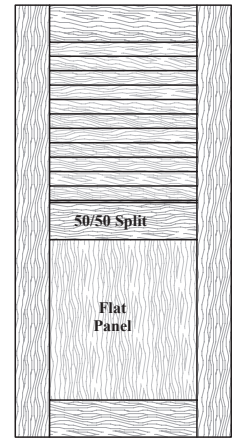
Style: 8000
Full Louver

Frame: PC103 x 0.6
Min. Size: 6 $\frac{5}{8}$ x 8 $\frac{3}{4}$



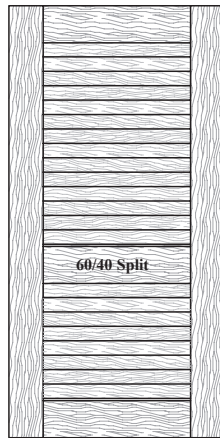
Style: 8000
Louver Top-RP Bottom

Frame: PC103 x 0.6
Min. Size: 6 $\frac{5}{8}$ x 13 $\frac{3}{4}$



Style: 4044
Louver Top-FP Bottom

Frame: PC103 x 0.6
Min. Size: 6 $\frac{5}{8}$ x 9 $\frac{3}{4}$



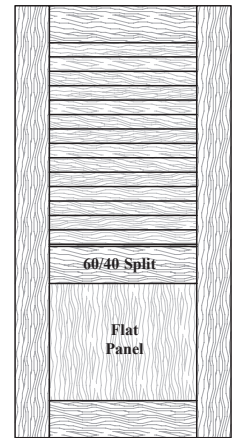
Style: 1000
Full Louver

Frame: PC103 x 0.6
Min. Size: 6 $\frac{5}{8}$ x 9 $\frac{1}{4}$



Style: 1000
Louver Top-RP Bottom

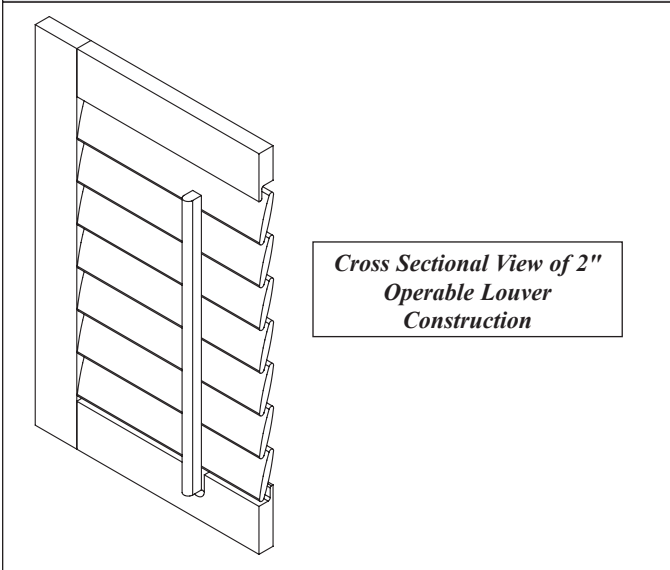
Frame: PC103 x 0.6
Min. Size: 6 $\frac{5}{8}$ x 15 $\frac{1}{2}$



Style: 4043
Louver Top-FP Bottom

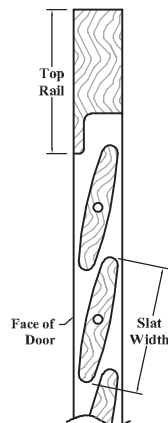
Frame: PC103 x 0.6
Min. Size: 6 $\frac{5}{8}$ x 10 $\frac{1}{2}$

Louvered Doors - Operable Louvers



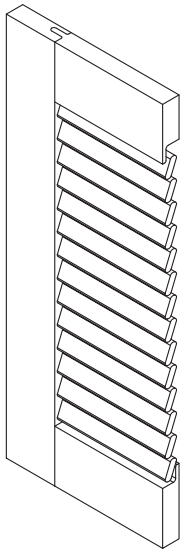
Cross Sectional View of 2" Operable Louver Construction

Louvered Door - Operable Slat Moldings



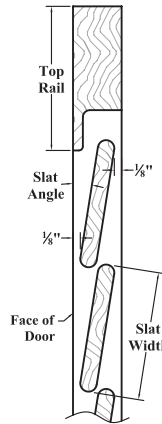
3/4" Thick Louvered Door - Operable Louvers	
Slat Molding	
1"	(#2188)
1 $\frac{1}{2}$ "	(#2189)
2"	(#2190)
2 $\frac{1}{2}$ "	(#2239)

Louvered Doors - Non-Operable (Fixed) Louvers



Cross Sectional View of 1" Non-Operable (Fixed) Louver Construction

Louvered Door - Non-Operable (Fixed) Slat Moldings & Angles



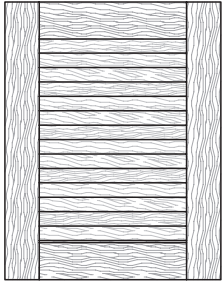
3/4" Thick Louvered Door Non-Operable (Fixed) Louvers	
Slat Molding	Slat Angle
1" (#1051)	21.4°
1 1/4" (#2436)	15.9°
1 1/2" (#1245)	12.7°
2" (#1282)	9.0°
2 1/2" (#2238)	7.0°

Louvered Doors - Operable & Non-Operable (Fixed) Notes

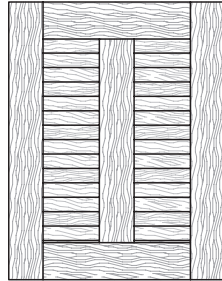
1) Pricing	Please see <i>Section B14</i> of the Wholesale Pricing Catalog .
2) Thickness	Available in 3/4", 1", 1 1/4", 1 1/2" and 2" thicknesses. For 1 1/2" and 2" thicknesses, two doors are laminated back to back to create the louver door thickness.
3) Maximum Height	Maximum height for open louvered doors (operable and non-operable) is 96".
4) Non-Standard Parts	The Top and Bottom Rails may need to be adjusted in size to accommodate full louver placement within an opening. Non-Standard part charges do not apply in this case.
5) Open Louvers	Spacing from louver to louver is 3/32" (2.5mm). <i>The spacing at the top and bottom varies with the size of the louver.</i>
6) Operable Louvers	Due to the movement of the louvers, the spacing between louvers will be fixed.
7) Door Styles	Available for Door Styles in Frame Price Classes PC101 and PC103 .
8) Stile & Rail Profile	Only available with the SR100-NPC stile and rail profile.
9) Double Panel Doors	Please specify which section you prefer to have the louvers installed in. They are available in the top section, bottom section or both, and can be ordered with a 50/50 or 60/40 split. If you prefer a custom center rail placement , please specify the dimension from the top of the door to the top of the center rail.
10) 60/40 Split	If you plan to align "louvered" 60/40 split doors with "non-louvered" 60/40 split doors, center rail placement on the doors could vary due to louver size & placement, please specify a custom center rail placement, <i>see note 8 above</i> .
11) Doors - 36" Wide	Operable and Non-Operable (<i>Fixed</i>) Louvered doors 36" and wider require a center stile , <i>see Style 1010</i> above.
12) Louvered Slats	Non-Operable (<i>Fixed</i>) Louvered Slats available in 1", 1 1/4", 1 1/2", 2" and 2 1/2" widths. See <i>page N9-2</i> for 8' moldings.
	Operable Louvered Slats available in 1", 1 1/2", 2" and 2 1/2" widths. See <i>page N9-2</i> to order as 8' moldings.

► For PRICING ► See Section **B14** in our Wholesale Pricing Catalog.

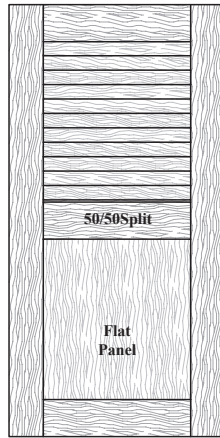
Louvered Doors - Closed (No Air Flow)



Style: 40
Full Louver
Min. Size: 6⁵/₈ x 5¹/₂



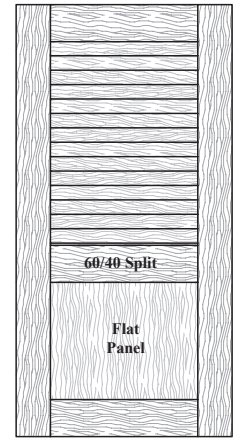
Style: 4040
Full Louver
Min. Size: 10³/₄ x 6⁵/₈



Style: 4044
Louver Top-FP Bottom
Min. Size: 6⁵/₈ x 9³/₄



Style: 4043
Full Louver
Min. Size: 6⁵/₈ x 9³/₄



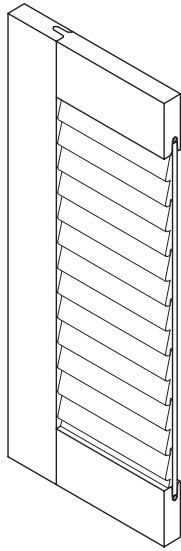
Style: 4043
Louver Top-FP Bottom
Min. Size: 6⁵/₈ x 10¹/₂

Louvered Doors - Closed (No Air Flow) Notes

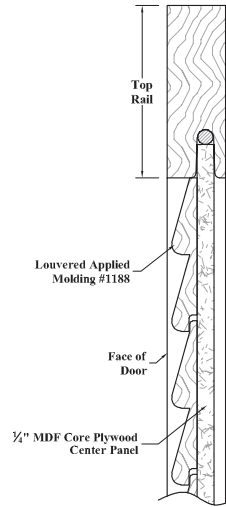
1)	Pricing	Please see <i>Section B15</i> of the Wholesale Pricing Catalog .
2)	Interlocking Moldings	Interlocking Louvered and Beaded Applied Moldings are designed to be affixed to a 1/4" ply panel, a 1/4" veneered panel or a 1/4" raw MDF Panel, to simulate <i>open</i> louvers. When ordering, please specify your preference for the "direction / placement" of the Louvered and Beaded Applied Moldings as either "Left to Right" or "Top to Bottom".
		These moldings are cut to fit. As a result, you may end up with a partial louver slat or bead on the center panel. The rail widths will be unaffected.
		Molding drawings on next page are shown at full scale.
3)	Louvered Moldings	See following page for Closed Louver and Beaded Applied Molding options and for information needed to order 8' pieces of molding only. Pricing for individual 8' moldings can be found in Section N12 of the Wholesale Pricing Catalog.
4)	Stile & Rail Profile	Only available with the SR100 Stile and Rail profile.
5)	Door Styles	Available in the following Door Styles: 40, 1400, 1401, 2002L/R, 2012L/R, 3000, 3010, 3025, 3040, 3060L/R, 3160, 3170, 3171, 3186, 3187, 3231L/R, 3232L/R, 3234, 3235, 3271, 3272, 3284L/R, 4020, 4030, 4040, 4041, 4043, 4044, 4045, 4060, 4070, 4150 and 5000.

► For PRICING ► See Section **B15** in our Wholesale Pricing Catalog.

Louvered Doors - Closed (No Air Flow) - Louvered and Beaded Applied Moldings

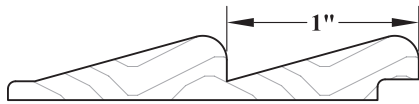


Cross Sectional View of Closed (No Air Flow) Louvered Construction

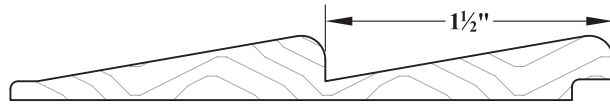


3/4" Thick Louvered Door - Closed Louvers	
Slat Molding	
1" (#1188)	
1½" (#1187)	
2" (#1641)	
Slat / Bead Molding	
2" (#2503)	
Bead Molding	
½" (#1186)	
1/16" (#1209)	
1" (#1916)	

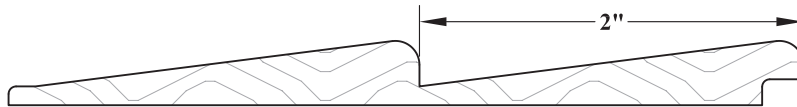
Closed Louvered and Beaded Applied Molding Options



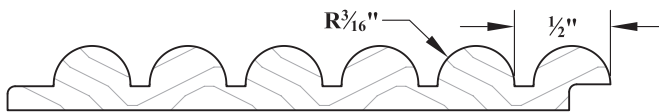
#1188
PC: M102
Sq Ft: 1.43



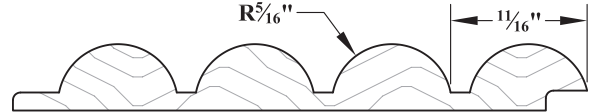
#1187
PC: M102
Sq Ft: 2.09



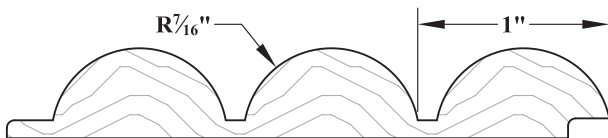
#1641
PC: M102
Sq Ft: 2.76



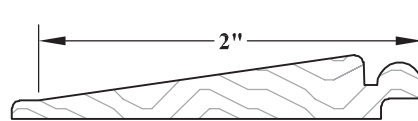
#1186
PC: M102
Sq Ft: 2.09



#1209
PC: M102
Sq Ft: 1.99



#1916
PC: M101
Sq Ft: 2.09



#2503
PC: M101
Sq Ft: 1.43

► For PRICING ► See Section B15 in our Wholesale Pricing Catalog.